

ZEISS Calypso



Measurement Plan
Beam Housing ID-OD

Date
June 22, 2016

Drawing No.
None


Time
12:03:05 pm

Order
Housing

Operator
Master




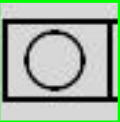
CMM
C32Bit

Incremental Part Number
1

	Actual	Nominal	Upper Tol.	Lower Tol.	Deviation
 Flatness of Top Plane	0.0988	0.0000	0.1000		---- 0.0988






OUTER Location Diameter 336.2mm

 Diameter of ID_336.2mm	336.2001	336.2000			0.0001
	MAXIMUM INSCRIBED FIT				
 2 Point Diameter of ID_336.2mm^Min	336.2005	336.2000			0.0005
 2 Point Diameter of ID_336.2mm^Max	336.2228	336.2000			0.0228
 Roundness of ID_336.2mm	0.0116	0.0000	0.1000		- 0.0116



INNER Location Diameter 309.9mm

 Diameter of OD_309.9mm	309.9105	309.9000			0.0105
	MINIMUM CIRCUMSCRIBED FIT				
 2 Point Diameter of OD_309.9mm^Min	309.8991	309.9000			-0.0009
 2 Point Diameter of OD_309.9mm^Max	309.9105	309.9000			0.0105

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Actual	Nominal	Upper Tol.	Lower Tol.	Deviation
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	Roundness of OD_309.9mm			-
	0.0069	0.0000	0.1000	0.0069